

Supplied, Stocked, and Supported



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### **COOLANT FED DRILLS**

Key Features Coolant Fed 3-30XD Metric and inch sizes



## **206,207 SERIES**

206 – 3XD coolant fed (3-20mm) 207 – 5xD coolant fed (1-20mm) m7 diameter tolerance h6 Din standard shanks 140° point VAROCON proprietary coated Inch and metric sizes Pilot drills for deep hole drills Specials available upon request





# **708, 710 SERIES**

708 – 8XD coolant fed (1-20mm)
710 – 12xD coolant fed (1-20mm)
h7 diameter tolerance
h6 Din standard shanks
140° point
TiAIN coated
No pilot required (if a tighter tolerance is required, use a spot or pilot drill)
Inch and metric sizes
Specials available upon request

Stocked in Saginaw, MI



# 908, 909, 910, 911 SERIES

Deepmax series Deep hole drills

908 – 15xD coolant fed (1-12mm) 909 – 20xD coolant fed (2-12mm) 910 – 25xD coolant fed (3-12mm) 911 – 30xD coolant fed (2-10mm) h7 diameter tolerance h6 Din standard shanks 135° point VAROCON coated Pilot drill required (use 207 series)

Inch and metric sizes
Specials available upon request

Stocked in Saginaw, MI



## MICRO DRILLS Specials available upon request





508 series 8xD micro drills .1mm-2.05mm 130° point 3mm h6 shank

## 818 SERIES

818 Series Flat Bottom drill Coolant Fed 3-20mm diameter TiAIN coated 5XD 4 Margins







We have created a strategic partnership with Inovatools, allowing us to sell their tooling while expanding our current product offering. We are now offering a range of Inovatools' high-performance deep hole drills and mold & die tooling. This partnership will also expand our available diamond coated end mills and allow us to introduce modular milling systems with products from Inovatools.



### **MODULAR TOOLS**

Solid carbide modular endmills for quick change, repeatable milling. Endmills for steels up to 65 Rc. aluminums, graphite, Stainless steel. & plastics.

2.3.4.5.6.8 flutes

Altin, naco blue, TiAln, & ZrN coating options.

Square, Corner Radius and Ball nose, corner rounding, & chamfer options

Steel and solid carbide shanks available Cylindrical shank and 5° taper shank for longer reach.





















#### **Kev features**

- Short set-up times
- Different geometries
- Diverse shank designs • Diameters from 10-20mm

#### Advantages

- <200m runout accuracy</p>
- High stability and stiffness
- Dual contact / Low vibration
- Guaranteed repeatability

# DIAMOND COATED END MILLS Solid carbide diamond coated end mills for Graphite machining



2 flute Ball nose .2mm-12mm diameter +.0/-.015mm diameter tolerance

3.003 mm radius tolerance 10Qm + 2Qm diamond thickness

560 series

2 flute Corner radius .2mm-12mm diameter +.0/-.015mm diameter tolerance 3.003 mm radius tolerance Runout under .005mm 100m + 20m

diamond thickness

562 series

3 flute 30° helix **Corner Radius** 3mm-6mm diameter Runout under .005mm 100m + 20m diamond thickness

563 series

4 flute 30° helix Corner radius 3mm-16mm diameter 60m + 20m diamond thickness



4 flute 30° helix Corner radius 3mm-16mm diameter 60m + 20m diamond thickness Long Reach

# DIE AND MOLD END MILLS Solid carbide coated endmills for Mold and Die and hardened steel machining.

End mills for steels up to 65 Rc 0.2-20mm diameter 2,3,4,6,8 flutes VAROCON, Altin, naco blue, TiAln, & NanoCon coating options Long reach tools available

Square, Corner Radius and Ball nose options +.0/-.015mm diameter tolerance 3.003 mm radius tolerance Runout under .005mm 100m + 20m diamond thickness

