

COATING SELECTION GUIDE

Applicable for Interrupted Cuts - Milling



COATING	GENERAL PURPOSE	WOOD	COMPOSITES	PLASTICS	HIGH ALUMINUM	LOW ALUMINUM	BRASS & COPPER	GRAPHITE	CAST IRON	HARDENED STEELS	STEELS	STAINLESS STEELS	SUPER ALLOYS	TITANIUM
UNCOATED	●	●	●	●	●	●	●				●	●		
TIN	●	●			●	●	●				●	●	●	
TICN	●	●		●	●	●	●		●		●	●	●	●
TIAlN	●	●	●	●	●			●	●	●	●	●	●	
FC-1		●	●		●	●	●	●						
FC-2		●	●	●	●	●	●	●						
FC-4			●	●	●		●	●	●			●		
FC-5			●		●	●								●
FC-6									●	●	●	●	●	●
FC-7	●	●	●	●	●			●	●	●	●	●	●	
FC-13								●	●	●	●	●	●	●
FC-14					●		●		●	●	●	●	●	●
FC-17	●	●	●	●	●			●	●	●	●	●	●	
FC-18	●								●	●	●	●	●	●
FC-19					●	●	●							●
FC-20	●									●	●	●	●	●

● Primary Recommendation

● Secondary Recommendation

● Recommended In Unique Situations

COATING SELECTION GUIDE

Applicable for Continuous Cutting - Drilling



COATING	GENERAL PURPOSE	WOOD	COMPOSITES	PLASTICS	HIGH SI ALUMINUM	LOW SI ALUMINUM	BRASS & COPPER	GRAPHITE	CAST IRON	HARDENED STEELS	STEELS	STAINLESS STEELS	SUPER ALLOYS	TITANIUM
UNCOATED	●	●	●	●	●	●	●				●	●		
TIN	●	●			●	●	●				●	●	●	
TICN	●				●	●	●		●		●	●	●	●
TIAlN	●	●	●	●	●			●	●	●	●	●	●	
FC-1		●	●		●	●	●	●						
FC-2		●	●	●	●	●	●	●						
FC-4			●		●	●	●	●	●	●		●		●
FC-5			●		●	●	●							●
FC-6									●	●	●	●	●	●
FC-7	●	●	●	●	●			●	●	●	●	●	●	
FC-13								●	●	●		●	●	●
FC-14	●				●	●	●		●	●	●	●	●	●
FC-17	●	●	●	●	●			●	●	●	●	●	●	
FC-18	●				●				●	●	●	●	●	●
FC-19					●	●	●							●
FC-20														



Primary Recommendation



Secondary Recommendation



Recommended In Unique Situations