

I N T R O D U C I N G

V-MAC

FC-21

Coating resists fatigue and micro-chipping.

PRODUCES SUPERIOR

Part finishes

AVAILABLE

Stub & Standard lengths.

STAGGERED FLUTE GEOMETRY

Limits vibration

ENHANCED FLUTE DESIGN

Improves chip control and reduces cutting forces allowing more aggressive feeds and speeds.

UNSURPASSED

Performance milling high temp alloys.

FULLERTON
TOOL COMPANY

V-MAC

DIA	LOC	SHANK	OAL	SQ	.0100	.0150	.0200	.0300	.0600	.0900	.1200	.1900	.2500
1/8	1/4	1/8	1 1/2	36400	36417	36418		36419					
	1/2	1/8	2	36401	36420	36421		36422					
3/16	5/16	3/16	2	36402	36496	36424		36426					
	9/16	3/16	2	36403	36497	36428		36430					
1/4	1/2	1/4	2 1/2	36404		36432	36498	36434	36435				
	3/4	1/4	2 1/2	36405		36436	36499	36438	36439				
	1	1/4	3	36406		36440	36500	36442	36441				
5/16	13/16	5/16	2 1/2	36407		36443		36444					
3/8	1/2	3/8	2 1/2	36408		36445	36501	36447	36489				
	1	3/8	3	36409	36448	36449	36450	36451	36490				
1/2	5/8	1/2	2 1/2	36410	36452	36453	36454	36455	36456		36457		
	1	1/2	3	36411	36458	36459	36460	36461	36462		36463		
	1 1/4	1/2	3	36412	36464	36465	36466	36467	36468		36469		
	1 5/8	1/2	4	36502		36503	36504	36505	36506		36507		
5/8	3/4	5/8	3	36508		36509	36510	36486	36511		36512		
	1 1/4	5/8	3 1/2	36415				36446	36437		36433		
	1 5/8	5/8	3 1/2	36413				36470	36471		36472		
3/4	1	3/4	3	36491		36492		36493	36494		36495		
	1 5/8	3/4	4	36414				36473	36474		36475		
	2 1/4	3/4	5					36476	36477	36425	36478		
1	1 1/4	1	4	36427				36429	36431		36423	36482	36483
	2	1	4 1/2	36416				36479	36480		36481	36484	36485
METRIC													
DIA	LOC	SHANK	OAL	SQ	0.25 mm		0.50 mm		1.00 mm				
6.00	20.00	6.00	64.00	36514	36515		36516						
8.00	22.00	8.00	64.00	36518	36519		36520		36521				
10.00	25.00	10.00	64.00	36522	36523		36524		36525				
12.00	25.00	12.00	76.00	36526			36527		36528				
16.00	38.00	16.00	100.00	36529			36530		36531				



TOLERANCES	DIAMETER	SHANK	VARIABLE HELIX
	+0.0000"-.002" +0.00mm-0.05mm	h6	

Experience unsurpassed performance with high cutting forces in high temp alloys, stainless steels, and inconels with our V-MAC high-performance end mill.



EXPLORE THE COMPLETE OFFERING!