

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

End Mill Template		
Line 1	EDP	H A R M O N - I - C U T WO#
Line 2	Series	Leng Coating Er Size Cutting Dia. R H S E
Line 3	0 . 0 0 0 0 X 0 0 . 0 0 0	E M 1 0 F L

Imperial and Metric Tool have designations in their native
 EDP | Tool Name | WO#
 Series | Length Designation (See Key) | Coating | End Cut | Cutting Dia. | Spiral | Single/Double End
 Inch/mm Cutting Length | Inch/mm OAL | Tool Type (EM) | Flute Count
 mm 000.00x000.00 in 0.0000x0.0000

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Drill Template		
Line 1	EDP	A L U M A D R I L L WO#
Line 2	Series	Length Coating Cutting Dia. D R R H
Line 3	0 . 0 0 0 0 X 0 0 . 0 0	1 0 F L

Logo on Top w/: 800#, Web Site and Date
 EDP | Tool Name | WO#
 Series | Length Designation (See Key) | Coating | Cutting Dia. | Tool Type (DR) | Spiral
 Inch/mm Cutting Length | Inch/mm OAL | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Reamer Template		
Line 1	EDP	WO#
Line 2	Series	Length Cutting Dia.
Line 3	0 . 0 0 0 0 X 0 0 . 0 0	R M R H 1 0 F L

Logo on Top w/: 800#, Web Site and Date
 EDP | WO#
 Series | Length Designation | Cutting Dia.
 Inch/mm Cutting Length | Inch/mm OA | Tool Type (RM) | Spiral | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Burr Template		
Line 1	EDP	WO#
Line 2	Tool #	# C Cutting Dia.
Line 3		B R R H S E 1 0 F L

Logo on Top w/: 800#, Web Site and Date
 EDP | WO#
 Tool Number | Cut Number | Cutting Dia.
 Tool Type (BR) | Spiral | Single/Double End | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Burr Router Template		
Line 1	EDP	WO#
Line 2	Series	R R Cutting Dia.
Line 3		B R R H S E 1 0 F L

Logo on Top w/: 800#, Web Site and Date
 EDP | WO#
 Tool Number | Router End Type | Cutting Dia.
 Tool Type (BR) | Spiral | Single/Double End | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Keyseat Cutter Template		
Line 1	EDP	WO#
Line 2	Series	A M S T D : ### Cutting Dia.
Line 3	0 . 0 0 0 0 X 0 0 . 0 0	K C R H 1 0 F L

Logo on Top w/: 800#, Web Site and Date
 EDP | WO#
 Series | American Standard Number | Cutting Dia.
 Inch Cutting Thickness | OAL | Tool Type (KS) | Spiral | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0

Ground Cylinders Template		
Line 1	EDP	WO#
Line 2	Series	Cutting Dia. 0 . 0 0 0 0 X 0 0 . 0 0 G C
Line 3		

Logo on Top w/: 800#, Web Site and Date
 EDP | WO#
 Series | Cutting Dia. | Length of Split | OAL | Tool Type (GC)

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 Logo on Top w/: 800#, Web Site and Date

Countersinks Template		
Line 1	EDP	WO#
Line 2	Series DEG°	Cutting Dia.
Line 3	0 0 . 0 0	C S R H 1 0 F L

EDP | American Standard Number | WO#
 Series | Included Angle | Cutting Dia.
 Inch/mm OAL | Tool Type (EM) | Spiral | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 Logo on Top w/: 800#, Web Site and Date

Boring Tools Template		
Line 1	EDP	WO#
Line 2	Series T O O L #	Cutting Dia.
Line 3	0 . 0 0 0 0 X 0 0 . 0 0	B T R H 1 0 F L

EDP | WO#
 Series | Tool Number | Cutting Dia.
 Depth of Hole | Inch OAL | Tool Type (EM) | Spiral | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 Logo on Top w/: 800#, Web Site and Date

Center Drill Template		
Line 1	EDP	WO#
Line 2	Series A M S T D : ### DEG°	Pilot Dia.
Line 3		C D R H 1 0 F L

EDP | WO#
 Series | American Standard Number | Countersink Degree | Pilot Diameter
 Tool Type (DR) | Spiral | Flute Count

1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8 9 0 Logo on Top w/: 800#, Web Site and Date

Saw Template		
Line 1	EDP	WO#
Line 2	Series Inch Thick L - Inch Thick H D Inch Dia	O D Inch Dia
Line 3		S W # # # T

EDP | WO#
 Series | Inch Thick High - Inch Thick Low | Dec. Inch Cutting Dia. | Metric Cutting Dia.
 Tool Type (SW) | Tooth Count

Label Keys

Tool Type:

EM	End Mill
DR	Drill
RM	Reamer
KS	Keyseat Cutter
GC	Ground Cylinder
BR	Rotary File/Burr
CS	Countersink
BT	Boring Tool
CD	Center Drill
SW	Saw

End

S	Square End
B	Ball Nose
R	Radius
C	Chamfer
CAM	Cam Relieved
CR	Concave Radius
FR	Facet Relieved
FF	Four Facet
HP	High Performance
N	Notched
T	Thinned
RA	No End Cut
RB	Burr Style End Cut
RC	End Mill Style End Cut
RD	135° Drill Point

Overall Length

STB	Stub
SD	Standard
XL	Extra Long
LR	Long Reach
SM	Sub-Miniature
SMS	Sub-Miniature Stub

Spiral

RH	Right Hand
LH	Left Hand
ST	Straight Flute
FL	Flat

Single/Double End

SE	Single End
DE	Double End

Burr Cut Number

1	Single Cut
2	Chip Breaker
3	Double Cut
4	Diamond Cut
5	Fast Mill