

# COATING SELECTION GUIDE

Applicable for Interrupted Cuts (milling, saws, keyseat cutters) and Continuous Cutting (drilling, reaming).



Coating	General Purpose	Wood	Composites	Plastics	High Si Aluminum	Low Si Aluminum	Brass & Copper	Graphite	Cast Iron	Hardened Steels	Steels	Stainless Steels	Super Alloys	Titanium
Uncoated	●	●	○	●	○	●	●	○		○	○	○	○	○
TiN	○	○			○	○	○				○	○	○	
TiCN	○				○	○	○		○		○	○	○	○
TiAlN	◐	◐	○	○	○			○	○	○	○	○	○	
FC-1		○	●		◐	○	○	●						
FC-2		○	◐	◐	○	○	○	◐						
FC-4					○	○	○		○	○		○		○
FC-5			○		○			○						○
FC-6									○	○	○	○	○	○
FC-7	○		○					○	○	○	○	○	○	
FC-10													○	
FC-13									○	○		○	○	
FC-14	○				●	○	○		◐	○	○	○	○	○
FC-16					○	○	○		○	○	○	○	○	○
FC-17														
FC-18	○				○				●	◐	◐	◐	◐	◐
FC-19					○	◐	◐							
FC-20										●	●	●	●	●

● Primary Recommendation    
 ◐ Secondary Recommendation    
 ○ Recommended In Unique Situations



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