



**Increase Feed Rates by up to 15% or higher with Fullerton's  
Advanced Performance 1595 Series S-Drill.**

## Great for Use In:

Steels

Stainless Steels

Cast Iron



## 1595 Series S-Drill:

- Increase feed rates by up to 15% or higher with our 2-flute advanced performance drill.
- Double Angle Point
- Special polished flute allows for better chip flow.
- FC-7 Coating provides hot-hardness and high-oxidation resistance with outstanding frictional properties and is ideal for deep hole application.
- h6 tolerance for conventional and shrink fit applications.



FLUTES



COATING



COOLANT HOLES



IMPERIAL METRIC

Find 1595 Series S-Drills Product Listing at  
[fullertontool.com/carbide/tools/1595](http://fullertontool.com/carbide/tools/1595)

800.248.8315 | 989.799.4550  
[fullertontool.com](http://fullertontool.com)